



**DSN 2006**

**Workshop on Architecting Dependable Systems  
(WADS)**

**Fault-tolerant Smart Sensor Architecture for  
Integrated Modular Avionics**

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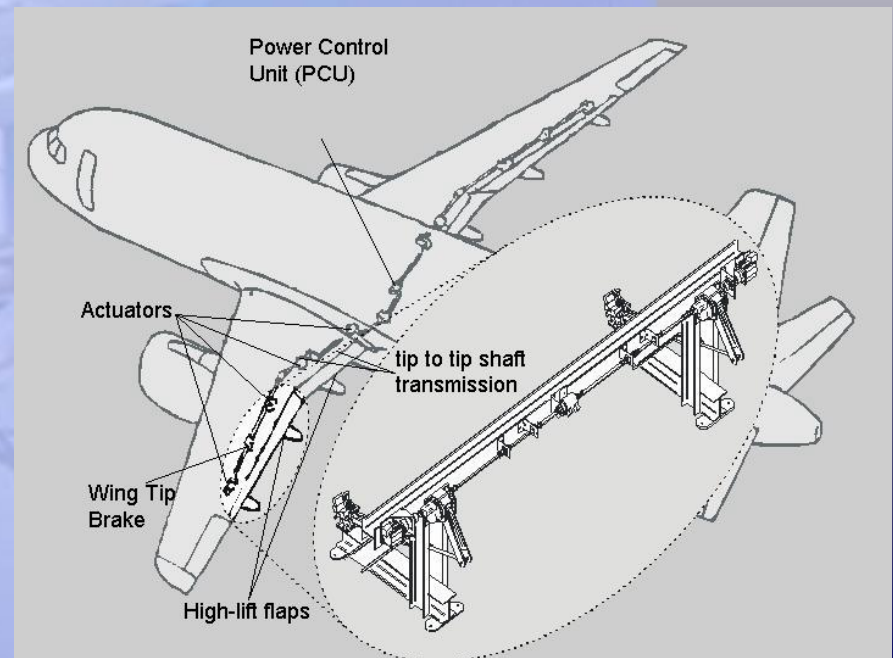
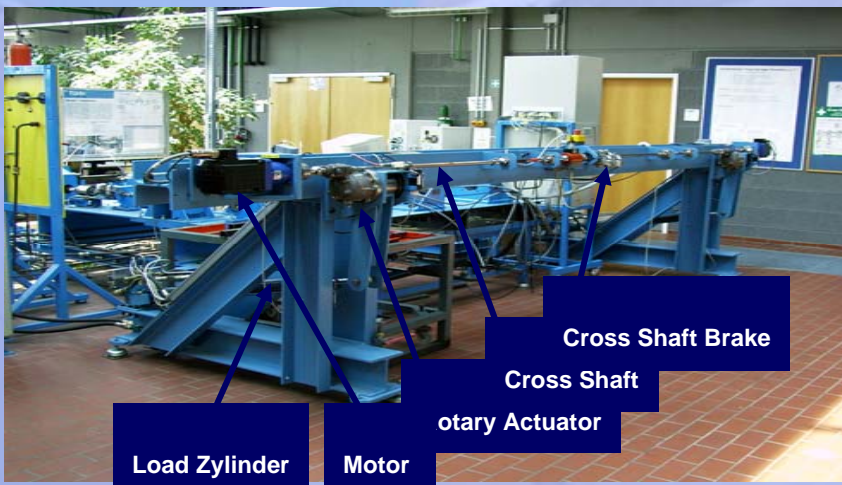
**June 27th, 2006**

# DECOS – Application Aerospace

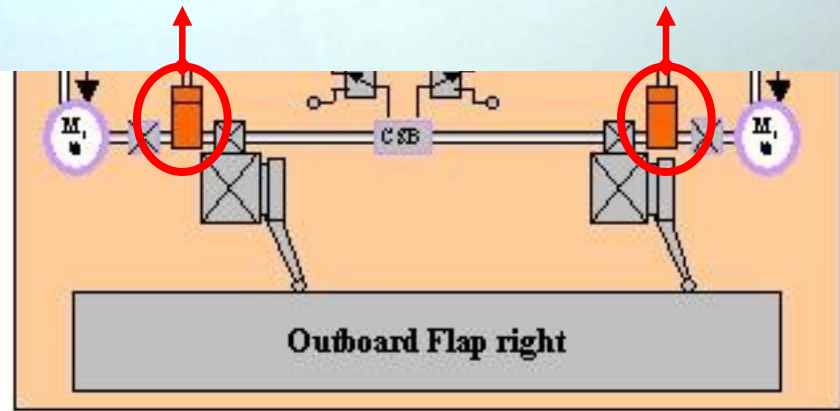
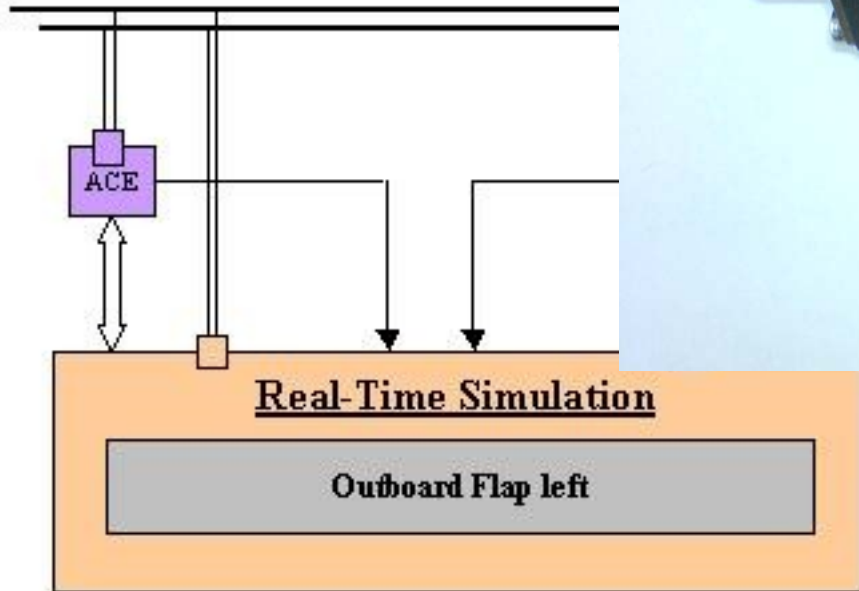


## SP6-Approach: Electronically Synchronized Flaps

- A (time-triggered) bus system will be used between the flap panels instead of the mechanical shaft
- A System Control Unit (SCU) has to control and monitor the time-triggered communication, instead of the Central Motor Unit
- For redundancy reason each flap panel will be powered by 2 Motors
- Cross Shaft Brake to hold system
- Development and usage of new, smart sensors, interfaces and gateways supporting TTA



# Application Aerospace - Work Share





## The Challenge

- Build a smart sensor that meets:
  - **Functional Requirements**
    - Reliable
    - Higher Resolution ( $90^\circ \rightarrow \pm 0,1^\circ$  ( 6 ' ) )
    - New Single-Turn coverage
    - Built-In Test capability
  - **Project Requirements**
    - Use DECOS Tools & Methods
    - Integrate DECOS design approach
    - Use DECOS Hardware
  - **Industrial Requirements**
    - Efficient (costs, weight, size, Integration, complexity)
    - Airworthy

# Proof of Airworthiness I



- **Reliability Modeling and Analysis of fault tolerant Flap Control System based on the to be developed DECOS technology**
  - HW, SW and communication components
  - Fault tolerant structures: redundancies for fault diagnosis and reconfiguration purposes
  - Signal diversity for highly fault tolerant flap control system
  - Reliability analysis and evaluation of flap control system models based on different top events
  - Probabilities: top events satisfied / not satisfied
  - Degraded system states:
    - 'fail <sup>n</sup> -operational' capabilities
    - probabilities of degraded system states

## Proof of Airworthiness II



- **Redundancy Management of fault tolerant Flap Control System based on the to-be-developed DECOS technology**

- Redundancy Management: Assessment of different reconfiguration processes based on a hybrid system model (reliability block diagram and finite state machine).

**Identify benefits & risks of system evolution by using DECOS technology**

# Safety Requirements



- **The US Federal Aviation Regulations and the European Joint Aviation Requirements provide detailed system safety regulations:**
- degraded positioning rate of a specific control surface as consequence of one failed channel.

$$\lambda_{FC1} < 10^{-3} \text{ per hour of flight (FH)} \quad (1)$$

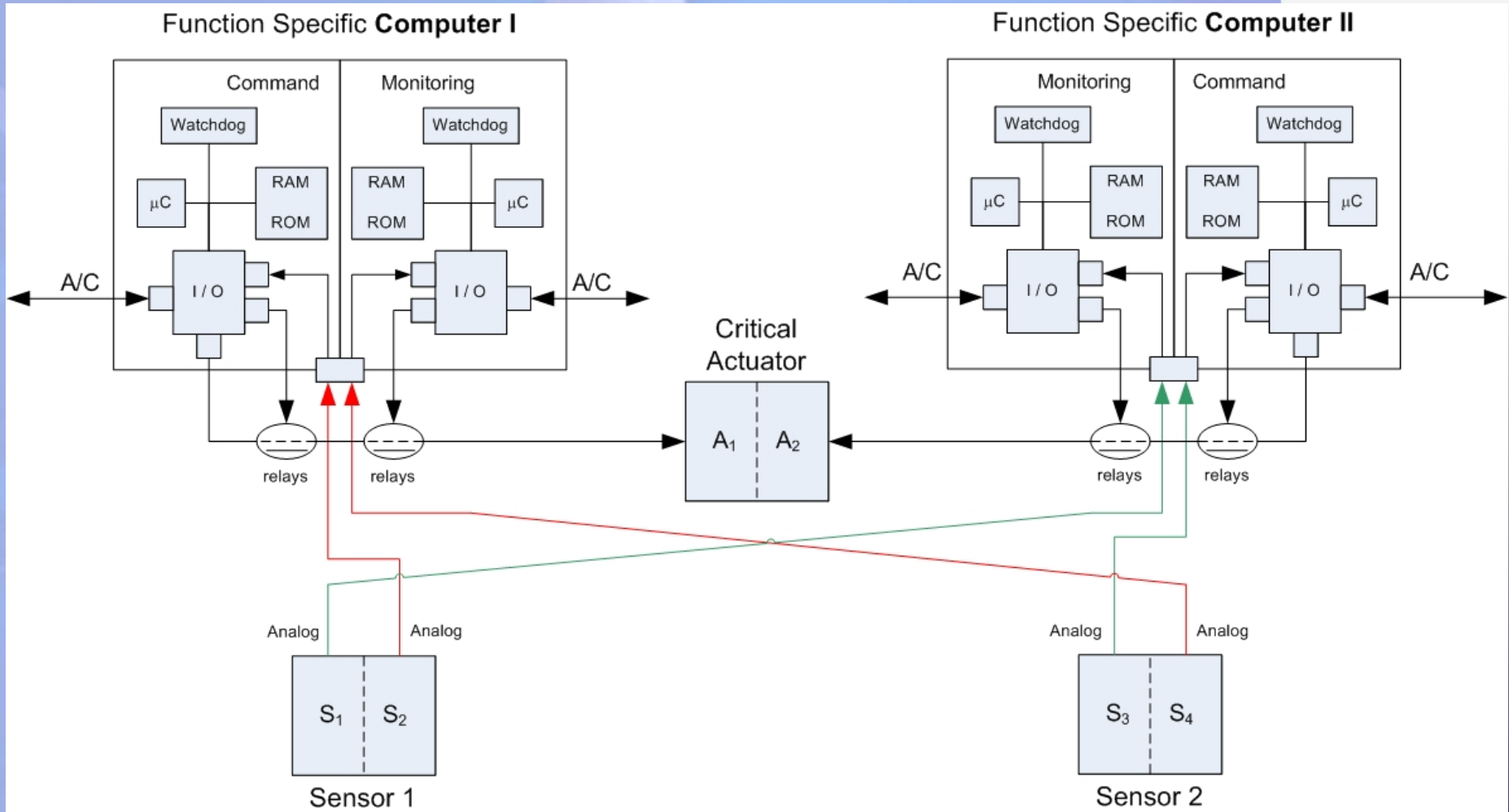
- The second failure case of our interest is loss of operation of a specific control surface as consequence of failures in both channels.

$$\lambda_{FC2} < 10^{-6} \text{ per hour of flight (FH)} \quad (2)$$

- fault regions SFR<sub>x</sub>:

$$SFR_x = \{sensor_x, connector_x, analogline_x, connector_x\} \quad (3)$$

# Evolution of System – Federated Architecture

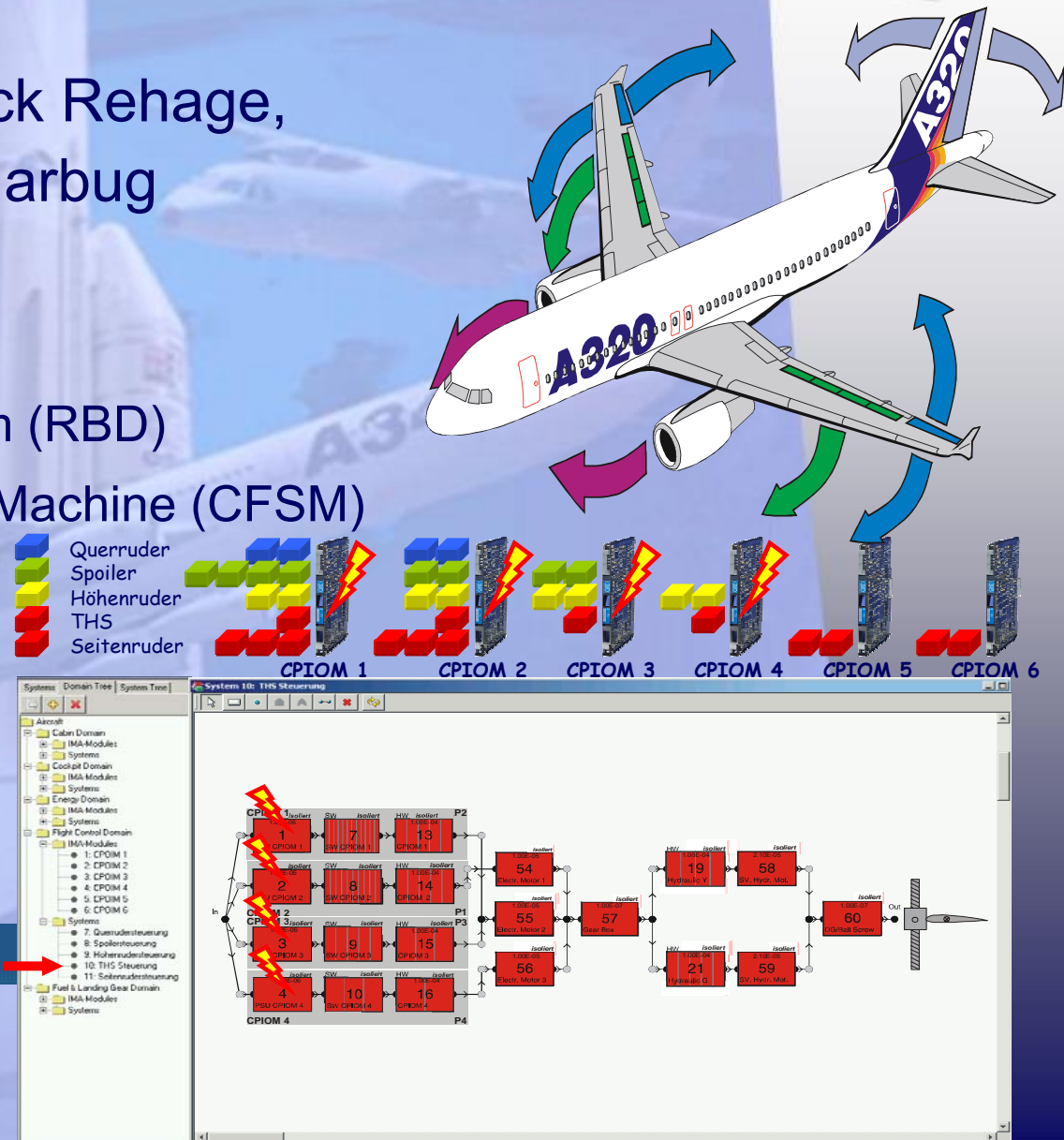




# The Tool - Syrelan



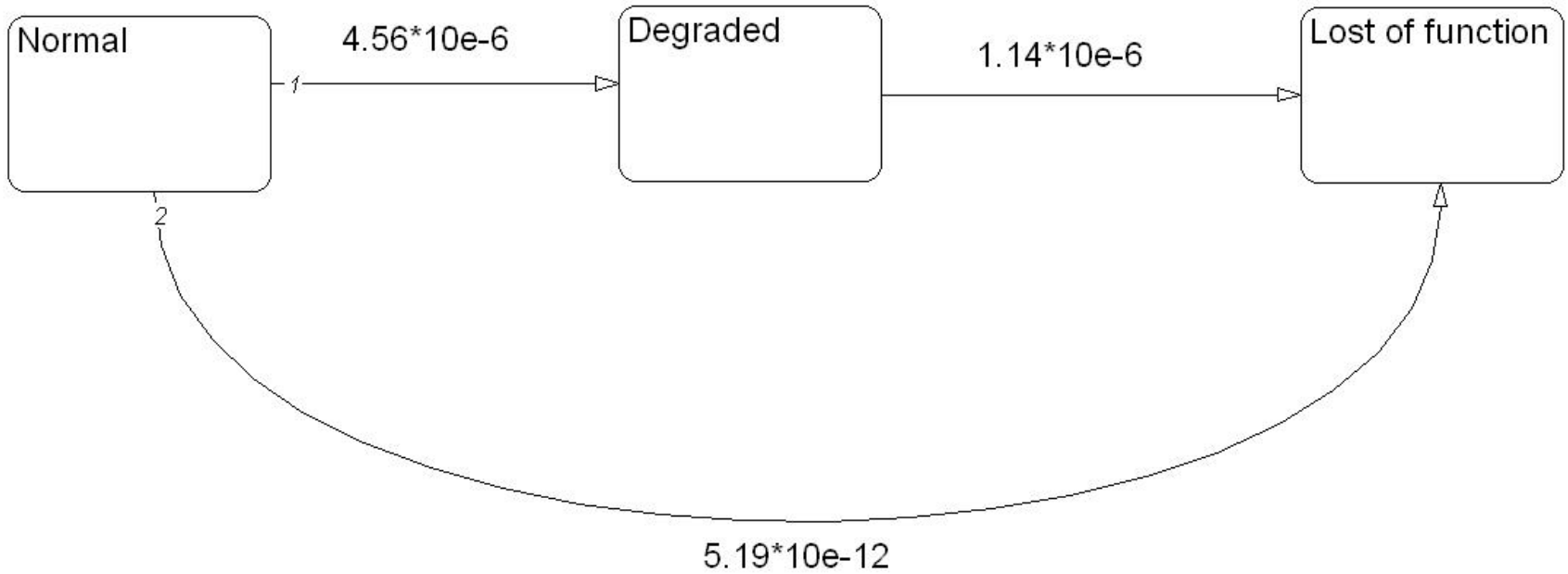
- Developed by Dominick Rehage, University Hamburg-Harburg
- Supports:
  - Reliability Block Diagram (RBD)
  - Concurrent Finite State Machine (CFSM)
- For:
  - Reliability Analysis
  - Degradation Analysis



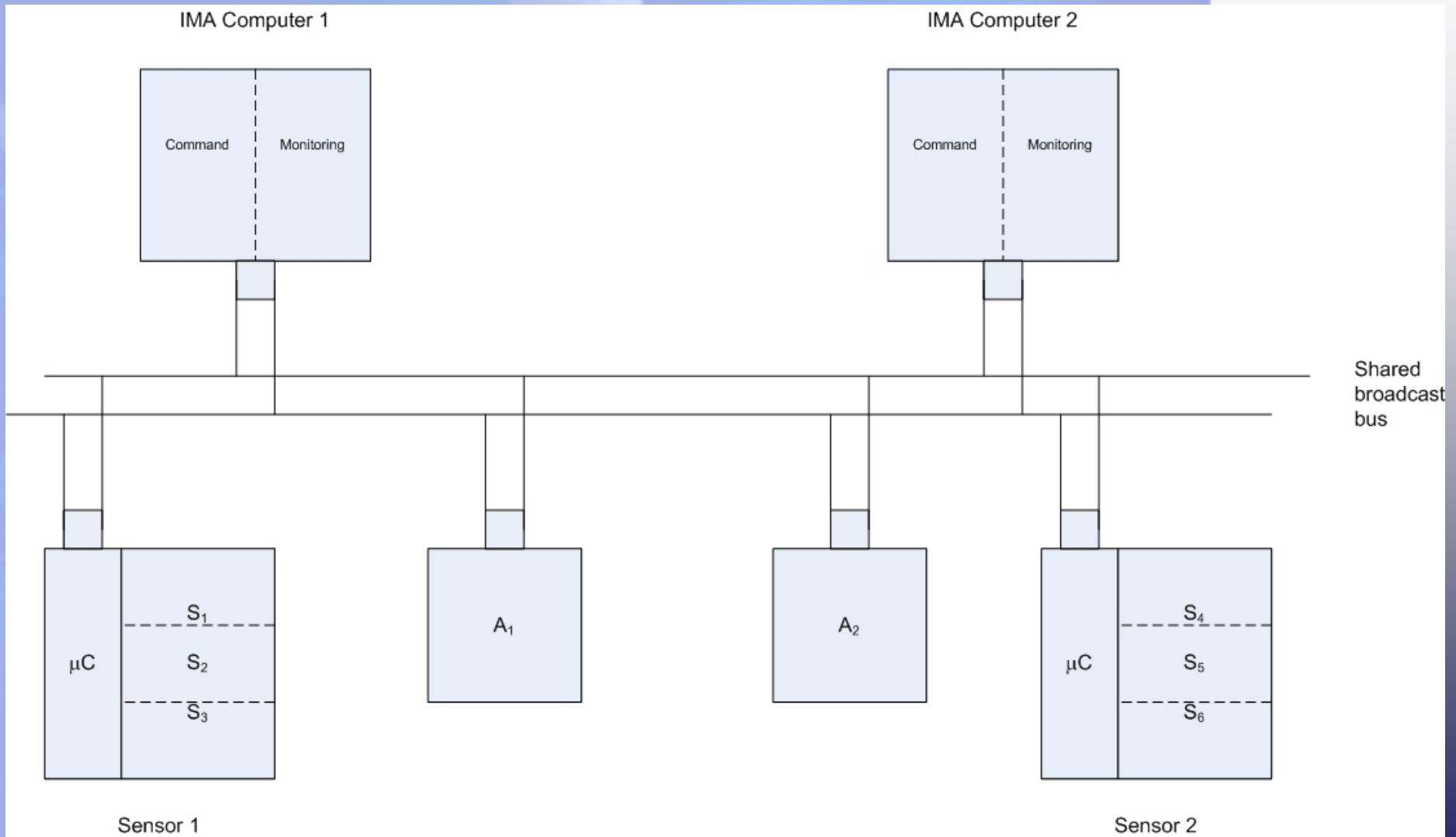
# Failure Modes of Conventional Sensor

- Failure Rates of components:

$$\lambda_{Sensor} = 10^{-6}; \lambda_{Analog} = 3.94 \cdot 10^{-8}; \lambda_{plug} = 4.99 \cdot 10^{-8} \quad (4)$$



# Evolution of System – Integrated Architecture

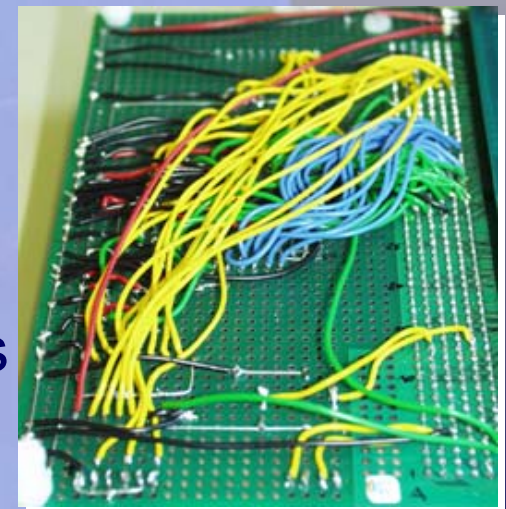


## Design Rules for Smart Sensors – Common Cause Failures

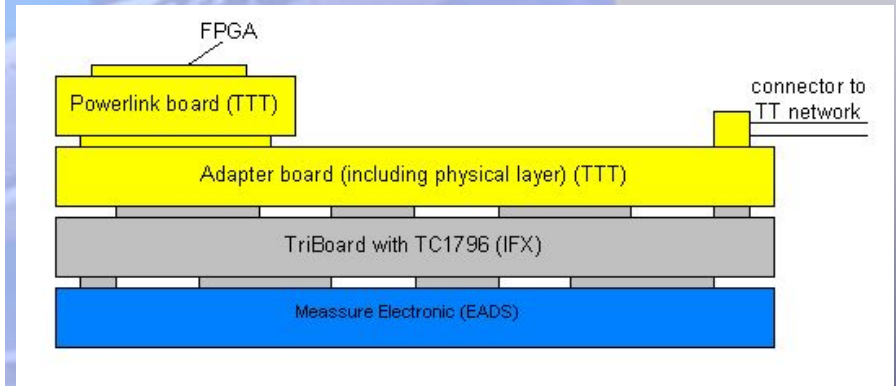
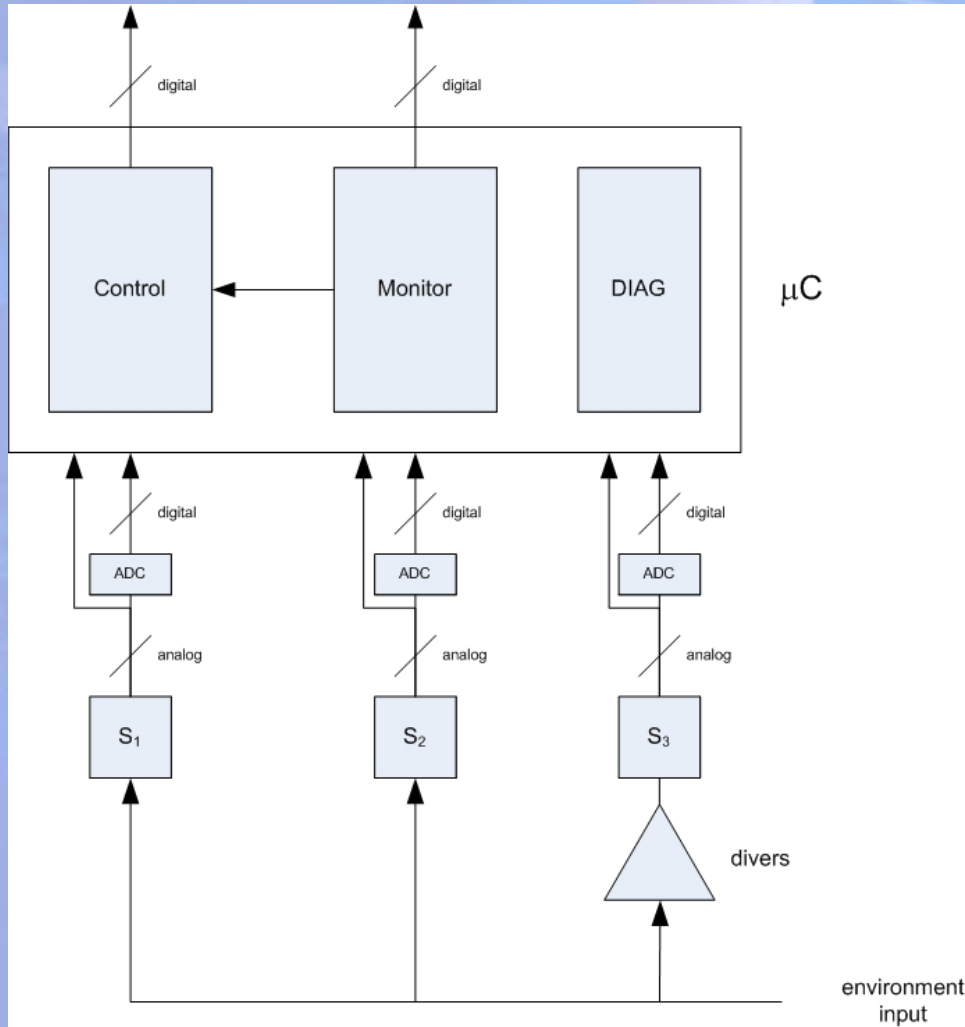


Although the structural reliability numbers of smart sensors can meet the ones conventional systems

- additional failure modes are introduced to the system (**COMPLEXITY**).
- Risk of common modes.
- For worst-case consideration, the  $\beta$ -Factor - representing the chance of common cause failures in different channels – is set to **0.4**.
  
- Do not receive any data,
- very few numbers of operational modes
- suitable simple composition of components
- Everything should be made as simple as possible, but not simpler.



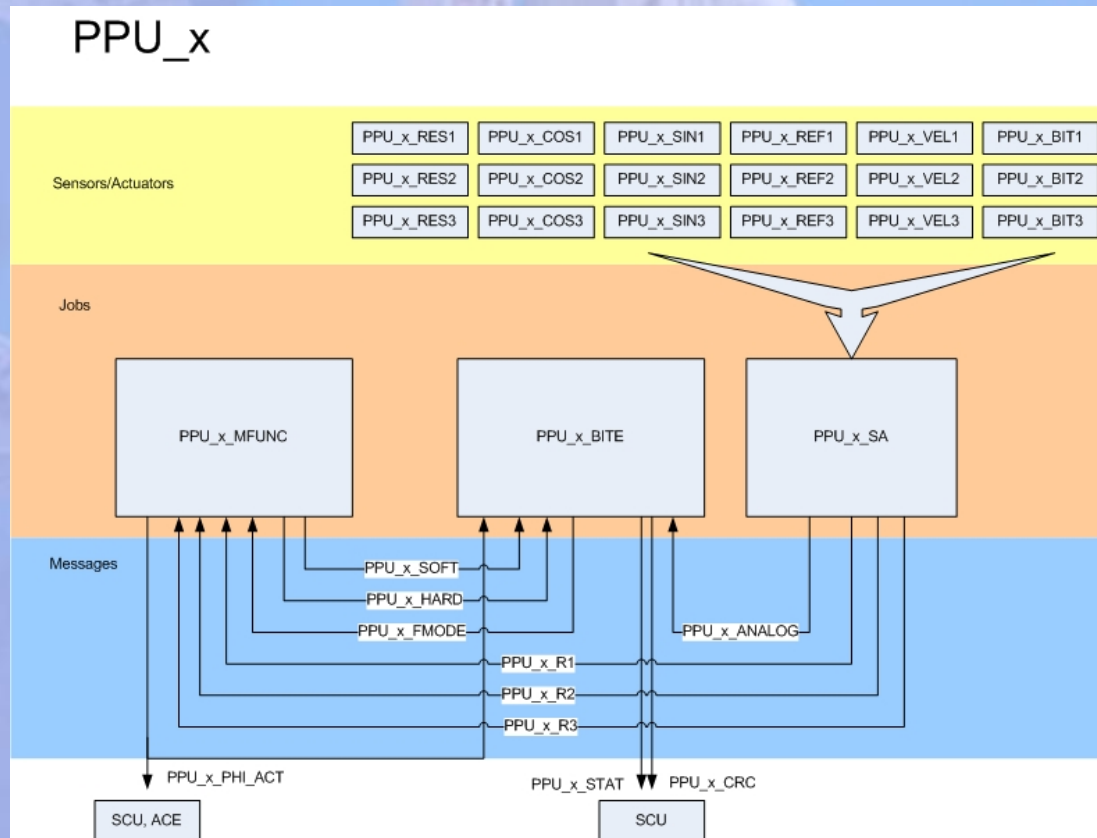
# Smart Sensor - Components





# Position Pick-Off Unit – Software Design

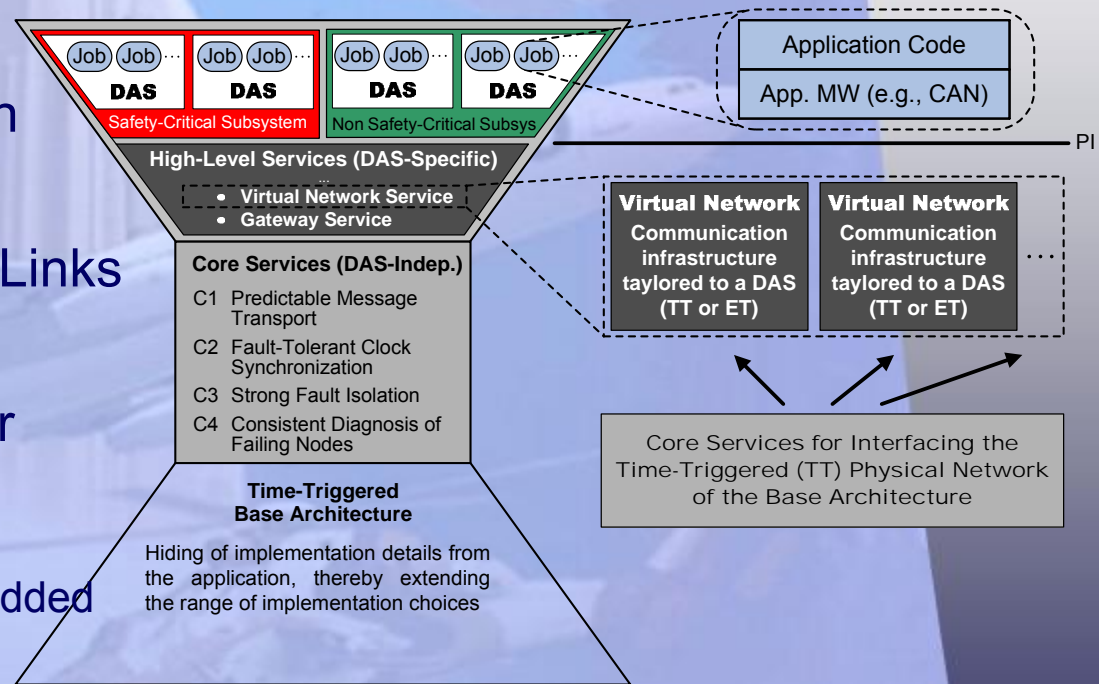
- To achieve fail-safe behavior, usually failure masking with n-out-of-m failure masking is used → **efficiency constraints**
- The presented architecture can only provide two different values. Therefore an approach is selected, which is based on an online selftest for failure detection.



# DECOS - Integrated Distributed Execution Platform

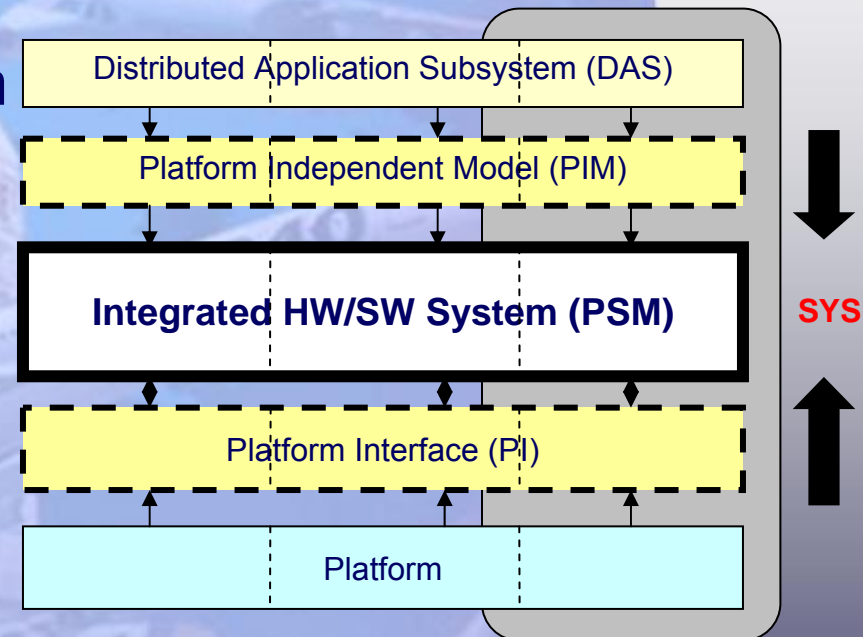
- Specification of Requirements and Design of:

- Encapsulated Execution Environment
- Virtual Communication Links and Gateways
- Platform Interface Layer
- DECOS = Dependable Embedded Systems and Components



# DECOS - Methods and Tools

- Modeling Distributed Application Subsystems
- Specification of the Platform Independent Model (PIM)
  - PIM Metamodel,
  - Design methodology
- Specification of the Resource Layer
  - Hardware specification model
- Software-Hardware Integration
  - Specification of PSM development tool



**DAS:** Distributed Application Subsystem  
**PIM:** Platform Independent Model  
**PSM:** Platform Specific Model  
**PI(L):** Platform Interface





## $\mu$ -Controller – single point of failure

- Modern  $\mu$ -Controllers provide suitable operation life-time of up
- to 20 years in controlled temperature racks.
- Concerning the use in extremely harsh environment with high amplitude of temperature and pressure changes, we expect:

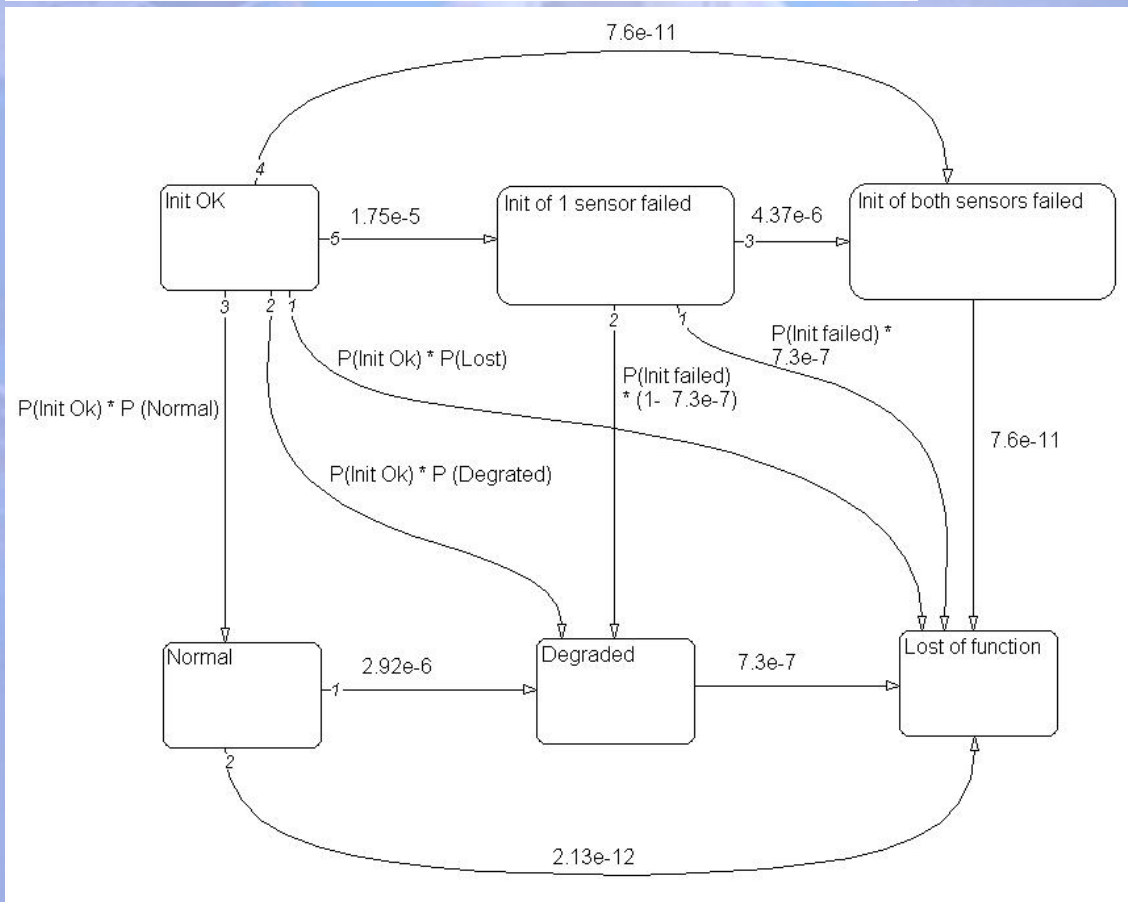
$$\lambda_{Controller} [1/Fh] = 1,46 * 10^{-6} [7]$$

- Self-checks on power-on can be interpreted as frequent maintenance intervals, making this failure rate plausible.
- This maintenance interval should be equal to the mission time.
- → Redundancy cause of efficiency constraints not a suitable approach for smart sensing devices

# Failure Modes of Smart Sensor - Hardware

- Failure Rates of components:

$$\lambda_{Sensor} = 2 * 10^{-6}; \lambda_{ADC} = 2.7 * 10^{-7}; \lambda_{Osz} = 5 * 10^{-6} \quad (5)$$



More states because of Initialization

## Benefit of DECOS Technology



- **For Reliability Analysis, Smart Sensor must fulfill:**
  - Fail-safe behavior
  - appearance as an atomic unit
  - No failure propagation

→ Guaranteed by DECOS node design (to be proofed)
- **Minimization of Design faults and handling of complexity**

→ Addressed by Model based and Hardware Independent system design approach
- **Partitioning in time and space domain**

→ Addressed by Encapsulated Execution Environment and Time-Triggered Protocol

## Conclusion

- the novel DECOS architecture is applied to a smart sensor design.
- The justification of the sensor concept was given on a structural level.
  - sensor design meets the reliability constraints
- a remarkably small subset of components can fulfill both efficiency and reliability constraints
- This concept is implemented in real hardware, and evaluated on a realistic test-bench.



# Thank you !

